

FIG. 1

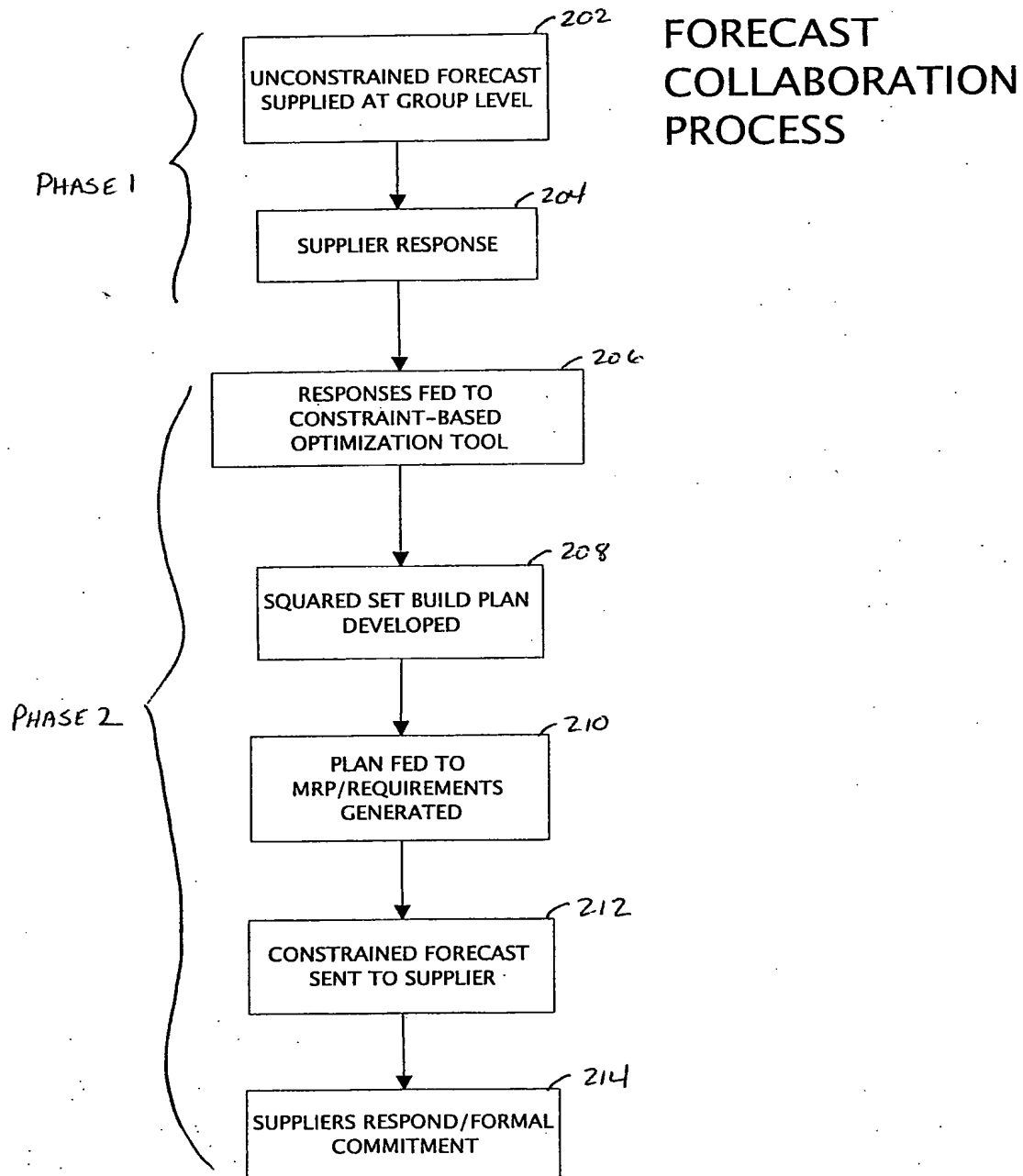


FIG. 2

REPLENISHMENT EXECUTION PROCESS: INVENTORY MANAGEMENT SUB PROCESS

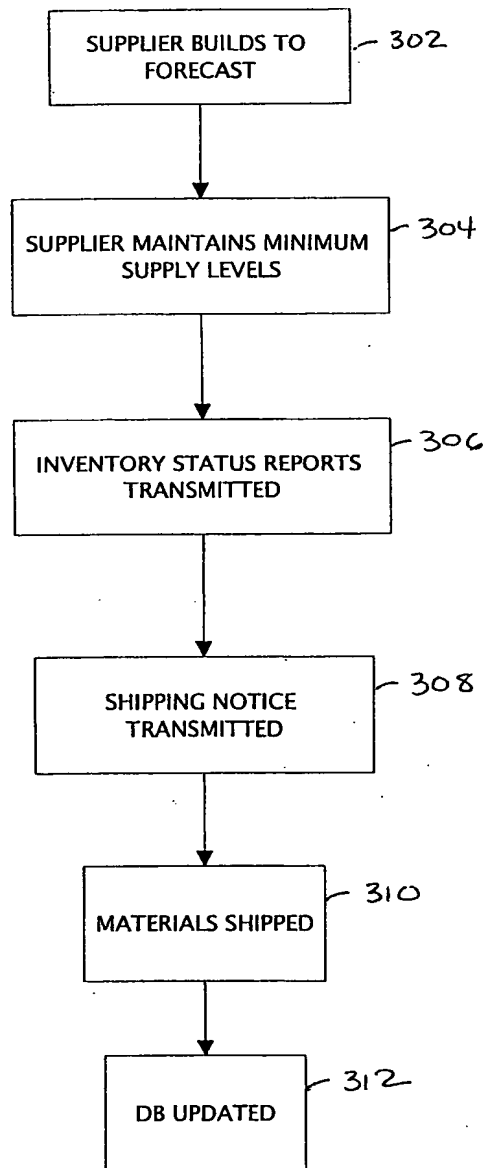


FIG. 3

REPLENISHMENT EXECUTION PROCESS: "PULL" SUBPROCESS FLOW

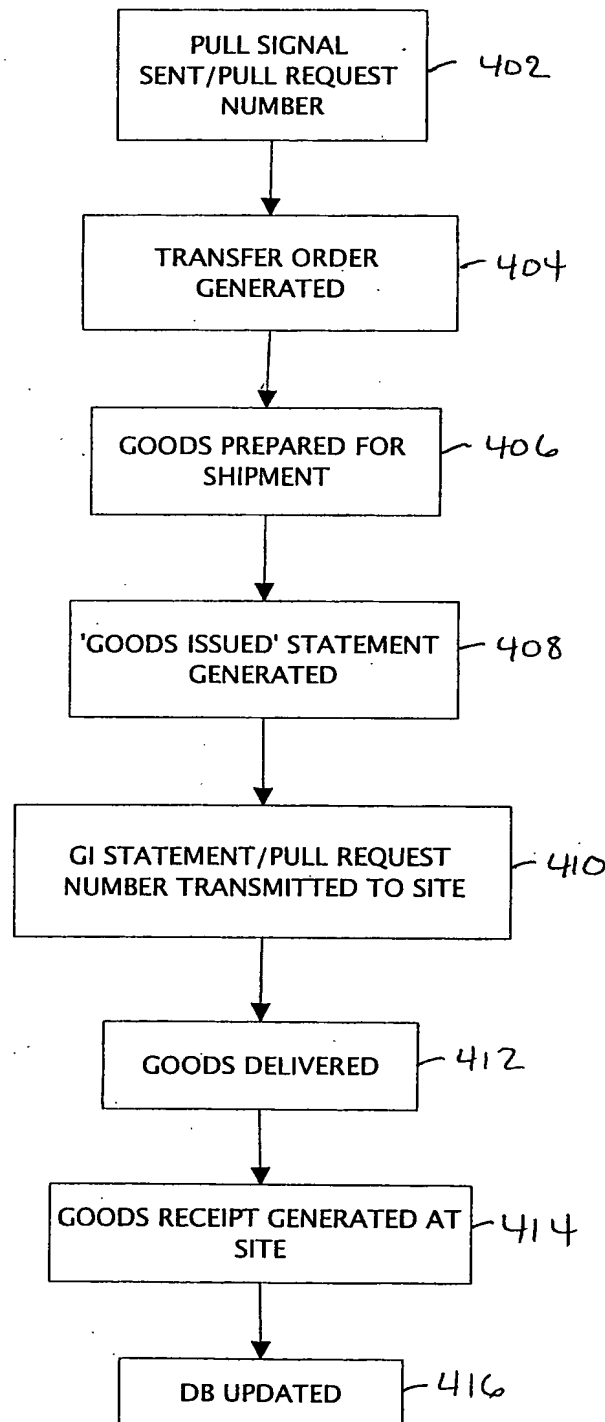


FIG. 4